# Hobbies WEEKLY





WOODWORK - CHEMISTRY PHOTOGRAPHY - PHILATELY MODEL RAILWAY NOTES, Etc.

September 21st. 1935



Vol. 80, No. 2083

THE FRETWORKER'S AND HOME CRAFTSMAN'S JOURNAL

# An Old Favourite In a New Form

. . . at a Record Low Price!

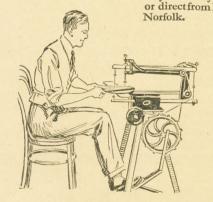
Hitherto, you had to pay 90/- for a Fretmachine fitted with a Drilling Attachment. Now-with the introduction of this new A1-you can buy the world's most popular fretmachine, with a treadle drilling attachment. for only 62/6.

# A Time Saver!

If you have never before used a Fretmachine fitted with a treadle drilling attachment you have a new experience
. . . a new delight in store. It works so smoothly that you are hardly conscious of any extra effort when treadling. It drills all the holes for interior fret-cutting in a fraction of the time spent with the ordinary hand drill. When the attachment is not required, the belt is easily thrown off and the machine used in the usual way.



Payments of 2/6



**HOBBIES** MACHINE With Drill



HIS is undoubtedly the time of year when we really begin to settle down to our indoor hobbies. There is so much which has accumulated during the summer that we can surely be busy from now to Christmas. Christmas! How far off it seems. But it will come so quickly that

soon we shall be saving "Why, it's only 4 weeks to Christmas." It is not a bit too early to think out what you are going to make between now and then.

There is so much to do that you really must get down to it-now.

THERE will be lots of good things in these pages between now and then, of course, and you will do well to make a special note of them as they come along. I am having a special article prepared on those novel Calendar Pictures which I am sure you will find helpful.

PECIAL for football fans next week! A novel League Table Position Board, where you put the teams in position each week and see at a glance just how they stand. You'll be delighted with it, I know. So will a great many others, so I want you to be sure of your copy by asking the newsagent to reserve it for you.

HAVE a note from Tan Gan Choo, a League member of 140 Seang Tek Rd., Penang, S.S., saying he will send a set of Jubilee stamps, used or unused to any reader who does the same from England. That's an interesting offer to those who follow the patient hobby of stamp collecting.

ENTION of the League reminds me of a special

little leaflet the Registrar has had printed giving hints and tips on running a Hobbies Club. Many readers in different towns and cities like to band themselves together and meet regularly and this leaflet is certainly helpful on the subject. It is obtainable free from either me or the Registrar of the League.

## The Editor's Notes

Y the way, will you be sure to add the Reply Coupon from Cover iii of each issue with

any letters you send to me which require a reply? The Coupon should bear a 11d. stamp also. This little matter saves so much time and trouble in sorting, because, as you may imagine my postbags contain lots of other things besides your interesting letters. And as I like to get hold of them first, I can see them better with that coloured slip attached.

ERE is another thing you should remember. Owing to the exigencies (George will have to look that up in the dict., I know!) of printing and publishing it is impossible for me to put articles or replies in immediately. So many ask for them in the "next issue," whereas the preparation is often weeks in advance of the day you get it. There are all sorts of interesting technical things to do before you handle a copy, so I hope

and know you will forgive what may appear to be delay or backwardness. In the words of the Cubs-We'll do our best.

THE result of the Photo-August graphic Competition will appear in our next issue, as well as an illustration of the First Prize winner.

The Editor

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Next Week's Designs-Corner Cabinet and Football League Indicator

Stamp Collecting ...

Correspondence should be addressed to: The Editor, Hobbies Weekly, Dereham, Norfolk, and a stamp enclosed if a reply is required. Particulars of Subscription rates, Publishing, Advertising, etc. will be found on cover iii.

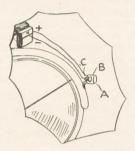
Send your own simple tips to The Editor, Hobbies Weekly, Dereham, Norfolk. Keep them short and add rough pencil sketches if possible.



For original Tips published the sender will receive one of Hobbies Self-filling Fountain Pens. We cannot a cknowledge or print all tips sent in.

## A Rear Light

A LIVE rear light can easily be made from a reflector. To do so, remove glass A from case B and bore a hole the size of neck of bulb in rear of reflector C. Fix wire A round neck of bulb and



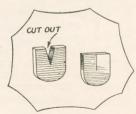
screw bulb in hole made. Push the wire A also through hole and to + terminal of battery which can be carried in saddle-bag. Solder the wire B to the end of bulb D and carry it to saddle-bag. Replace glass A and clench it in. When light is wanted on, fasten wire B to — terminal of battery.

## A Carbide Tip

SOAK carbide, previous to using, in paraffin oil, and then allow it to dry before use, and it will last double the time.

## Reducing Rubber Heels

IF it happens that you have a pair of rubber heels which bulge over the sides of your shoes here is how to mend them. Instead of just nailing them on to the shoes, and then cutting round the edges, cut out a V-shaped



piece as shown. When nailing them on, press the sides together to close the opening and you make a good job.

## A Saw Handle

OFTEN when it happens that the handle of the family wood-saw or hand-saw gets broken, a very good substitute can be made from a broken spade handle. Cut the haft of handle off about 6ins. to 8ins. from the beginning of the shape of the D, and with a handsaw make a cut lengthways for about 6ins. This slit fits over the saw and with two bolts can be made secure for use.

## To Cure Hiccups

HICCUPS can be very annoying at times and here is an effective cure. Fill the mouth with water, place the fingers in the ears, and swallow the water. Repeat this three times and the hiccups will be immediately cured.

## Use of Gramophone Records

RACE out small overlay designs for boxes (e.g., No. 1259, etc., and hands for the No. 2039 designs) on a paper and paste it on the record. Then gently bore holes wherever needed with a drill, and cut out with the Hobbies fretsaw. The dust will stick to the saw and prevent further sawing, but to clear away, hold it over a lighted candle for a few seconds, the dust will be completely burned. To remove the lines of the record piece use a fine emery paper. When finished it would be difficult to find of what material the thing has been done whilst the overlays certainly add to the beauty of the article made.

## Cracked Cycle Bell

THE objectionable sound of a cracked bell may be quite easily and permanently overcome. Carefully follow the line of the crack, and at the extreme end drill a hole, then into the crack run some lead solder.

## Dark Room Names

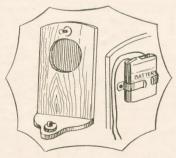
WHEN developing photographic prints in dark rooms it is a good plan to paint the names of the chemicals on their respective bottles with luminous



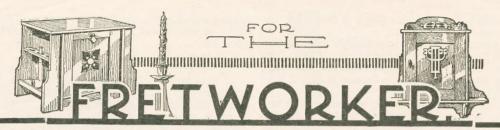
paint. This can be obtained from stationery shops or made according to the formula given in these pages.

## A Watch Light

A HANDY device for the watchstand published in "Hobbies Weekly," July 13th, is a small red light on top to show up the dial of your watch at night. The best way to do this is shown in the diagram. Fasten a platform level with the bottom and fix on it a small bell-push. Then bend and fix two pieces of spring metal to the shape shown to hold the battery on the back of the



stand. Now obtain a small bulb holder, and fix this just above the hole for the watch, and then wire up from bell to battery and bell to light with another connection between light and battery.



HENEVER you see a hall which has not a Brush Rack and Mirror, think of Design No. 2083, because the opportunity arises for you to make such an article which should appeal to the householder concerned. That design sheet is a gift with this issue, but, of course, further copies can be obtained (price 4d. each) if

required.

It is, by the way, always a good plan to have a duplicate of the design which is being made up, because after having cut and cleaned the various parts concerned, instructions relating to them have naturally been cleaned away. For this reason, the duplicate design comes in very useful. It shows dotted lines for the positions of adjoining pieces, and tells you exactly how to put the thing together.

The Brush Rack illustrated is a typical oriental design which would look quite striking in any hall if cut out in almost any fretwood. We should, however, recommend it to be cut in whitewood—a material which would make the mahogany coloured brush box stand out very strongly.

## Ornamentation

The design, too, lends itself to various additional ornamentation. For instance, the fretted parts round the three dome portions can be backed up with some dark paper, or even tinsel paper taken from chocolates or cigarette boxes. The little piece, too, under the mirror, can be made to stand up by a suitable backing, but in this case we should not use tinsel because it would detract from the actual effect of the mirror itself.

The question of finish should be settled before the actual work is begun, and although usually it is best to stain and polish the wood, this is not advisable in the present instance. In whitewood you have a clear, almost grainless surface, which has a character of its own.

The trouble with polishing it is that that flat white surface is bound to be discoloured and occasionally a

# THIS WEEK'S FREE DESIGN CHART

sort of dirty cream results. It is best, therefore, to leave the whitewood in its natural state.

## A Three-Piece Design

The actual design is in three pieces, held too gether by connecting parts at the back. These parts can quite well be stained down even to a jet black so the three dome pieces would stand out strong.

The whole thing can be made quite cheaply, and the parcel of wood supplied by Hobbies Ltd. with the special round top mirror and two excellent coat brushes, costs only  $5/2\frac{1}{2}$ , or is sent by post for 5/6. The completed Rack should certainly be worth at least 7/- if nicely done, and ready customers should be found at this price.

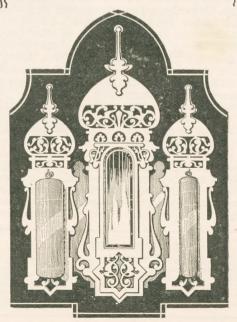
As mentioned, the work is actually in three parts, so that even those with quite a small hand-

frame can complete them without any trouble. Moreover, we realised that the projecting finials at the top were likely to cause a little risk of breakage during the constant turning of the work, and have, therefore, made them actually as separate pieces which can be joined on after the rest of the part has been cut out.

The shaped finial to the back is actually stood on the top of the dome, and then an overlay glued on the front to hold the two pieces together. A detail of this is shown at Fig. 1 and the various dotted lines on the pieces of pattern indicate quite clearly how the work is fitted up.

The three main parts consist of dome shaped pieces—two the same size and one larger. There is not a great deal of work in cutting the frets, but they must, of course, as usual, be undertaken carefully. Be sure to maintain an upright saw in order to get the continuity

# AN ORIENTAL BRUSH HOLDER



## Brush Holder-(continued)

of the curves and the same shape of design on the reverse side as on the front.

The frets, too, join on to a straight edge at the top and bottom. Be sure in cutting to keep this straight edge in line right through, because nothing looks worse than to make a ragged line when it should be straight.

The only actual fretcutting appears at the top and the bottom of each piece, and this can be



each piece, and this can be undertaken before the outline of the wood is cut. It is advisable, of course, just to cut out roughly round the design, keeping about \(\frac{3}{8}\)in. to \(\frac{1}{2}\)in. away from the actual edge. This reduces the size of the wood to handle. Then cut out the interior work and finally go round the outer edge.

In the case of the larger piece forming the centre, a pinnacle is joined on. hole has to be cut to take the mirror. Have the mirror ready, and just lay it in place to ensure that it will fit into the opening to be made.

The piece which is actually cut from this back, should be used to put behind the mirror when in position, and for that reason the drill hole should be made at the bottom corner on the actual cutting line. The saw will then go right round the line shown, returning to the drill hole, when the piece will fall out. Keep it to replace later when the mirror is in position.

## The Mirror Holder

To hold the mirror in from the front, there is a suitable overlay cut from  $\frac{1}{8}$ in. wood. In order, too, to reduce the apparent thickness of the wood of this overlay, a sloping chamfer must be cut on the interior edge. This is done with a file used straight across the grain, with the wood laid on the fretwork cutting table. Hold it firmly so the file works up and down at an angle of 45 degrees through the V opening of the table.

The three pieces are held the correct distance apart by connecting parts. These are cut to outline only, and dotted lines on the pattern indicate exactly where they are to come. The illustration at Fig. 2 shows one of them glued behind a side piece, and projecting ready to be fitted on to the centre piece. Remember in this, there is a left and right-hand piece, and to get all three parts upright and an equal distance apart.

Before joining the three pieces together, however, add the finials above the top of the dome. See that the parts fit nicely on to the edge by the joint marked A and B. Then get the smaller

overlay pieces — cut from \$\frac{1}{2}\$in. wood—rub on the glue thinly, and lay them in place so the top portion holds the disjointed finial and the lower piece fixes firmly on to the

main piece of work. Weight or cramp the three parts together, and leave until set, to make a good joint.

## Backing Material

If you propose backing up the overlay with some material, this should be done, of course, before the overlay is fitted on, but when it is glued in place, the mirror can be put in and the piece of backing board which came out, replaced behind it. It may project slightly beyond the back itself, but if so, plane the edges down to a chamfer and hold it in position by means of photo clips or a piece of strong brown paper fitted over all.

It will be noted, there are little stiffening pieces shown on the pattern sheet. These are pieces of wood  $2\frac{1}{8}$ ins. long and  $\frac{1}{2}$ in. wide, cut from 3/16in. material. They are put behind the two

side pieces which hold the brushes, and act as stiffeners across the grain, to prevent the wood warping.

The bottom one is glued in place 2\frac{1}{8} ins. upwards, and the top comes immediately below the under fret. The upper one not only serves as a stiffener, but also provides a suitable thickness for the screw of the brush hook.

This hook is driven through centrally, and then an eyelet fixed into the ends of the brush to provide a means of hanging. Remember in both cases to start the hole with a bradawl or gimlet — otherwise the wood is apt to split. Never force a screw home with undue pressure. Turn it easily and let it bite its way through the material.



Fig. 2—The side connecting pieces.

If you have not pierced a hole before cleaning off the paper pattern remains, measure up the cistance carefully with a pair of compasses or a rule. Note, too, that one is in line with the other on the opposite side, because it would make the whole thing look odd to see one brush higher.

The question of backing up the frets at the top has already been mentioned, and suitable material can be obtained easily. The very thin wood

The very thin wood veneer supplied by Hobbies Ltd. can be cut with scissors, and is obtainable in a wide range of colours. On the other hand, thin painted card can be added.

## MATERIALS REQUIRED

For making this Brush Rack we supply a parcel of whitewood of the necessary thickness, for 1/6 (post free 2/-).

The Fittings required are a bevelled-edge dome-top mirror (No. 5724) 7½d., a pair of hat and coat brushes, with hooks, (No. 6121) 3/-; bracket eyes 1d. Postage on them all is 4d.

A complete parcel of wood and fittings sent for 5/6 post free.

# AN AUTOMATIC CLOTHES LINE CONTAINER

HE novel domestic utility illustrated at Fig. I is certainly worthy of its simple and in expensive construction. Not only does it supersede the old-fashioned conspicuous clothes line by its tidy and clean aspect, but it is convenient, not unsightly, and always ready for immediate use. The line cord can also be adjusted automatically to any length desired up to fifteen feet or so, which is the limit of this particular model.

Moreover, when not in use, the line is simply wound back into its neat dust proof containerand that's that.

## The Container Parts

The dimensions of the various container parts is given at Figs. 2 and 3. Two side covering pieces are required, and these are cut to size and shape from in. thick birch plywood, the in. spindle holes being either drilled or cut out with the fretsaw.

Fig. 3 shows the  $\frac{1}{4}$ in. thick central tenoned part, and this is cut out practically the same as the side parts, the exception being the 21in. diameter hole and the small cord outlet. In view of this, sizes have been purposely omitted to provide a clear idea of the two further 1/4 in. thick parts that are cut out similar, but are without the tenon and cord outlet (see Fig. 4).

The container plate is cut from 1/4 in. thick wood the size and shape as given at Fig. 5, the small holes being drilled to suit two iin. by 6 round head brass screws. Be sure to make the mortises slightly less to ensure the tenons fit strongly in place.

## Assembling the Parts

The three central parts and one side piece only are assembled together with thin glue and fine fretwork nails as in Fig. 4, it being observed that the thick tenoned piece is between the other two

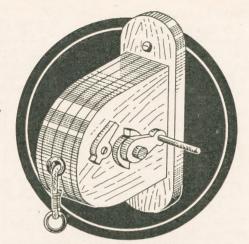


Fig. 1-The completed article.

parts. It will be found advisable to first drill tiny nail holes suitably around the flange of the latter parts to be on the safe side against splitting occurring.

When dry, remove any roughness and excess glue in the inside of the circular aperture with

glasspaper and set all aside meanwhile.

Proceed by cutting out the spindle parts as given at Fig. 7. These are actual size, and should be copied or pasted down to in. thick plywood and then cut out extra carefully. The smaller hole in the handle part is best drilled to suit a piece of in. dowelling rins. long. This is inserted temporarily as a precaution against splitting when the part is cut out and the dowel glued securely in place.

Fig. 6 clearly explains how the winding spool drum is constructed. The spool drum is a piece of 3/4 in. dowel rod cut precisely 11/16in. long, with a in. hole drilled right through it centrally for the 15in. long spindle rod.

The latter is glued through the drum to project on either as shown. With an \frac{1}{8}in. drill bit, bore a slanting hole right through the side of spool and then countersink same on one side by drilling 1/4 in. deep with a in. drill for the knotted end of the line cord (see dotted lines).

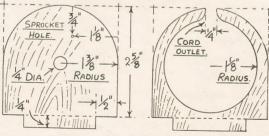


Fig. 2-The side container part.

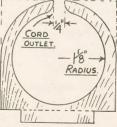


Fig. 3-The central parts.

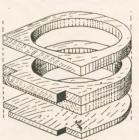


Fig. 4—How to assemble the container parts.

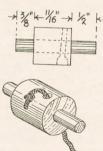


Fig. 6-The spool drum and spindle.

MATERIALS REQUIRED

1 piece birch plywood, 9ins. long 6ins. wide, \(\frac{1}{6}\) in. thick.
1 piece birch plywood, 9ins. long 6ins. wide, \(\frac{1}{6}\) in. thick.
15 feet (fine) interwoven blind cord (not supplied).

1 brass mast ring (No. 16.) ½in. diameter.

2 brass cup hooks. 2 1in. by 6 brass round head screws. 1 in. by 3 brass flat head screw.

1 ¼in. eyelet (not supplied). 1 3in. length ¼in., ¼in. and ¼in. round

## Clothes Line Container—(continued)

At this juncture, obtain about 15-feet of fine interwoven window blind cord as used for tassels. Thread one end through the spool, and having knotted same, pull it flush into the countersink.

Thread the opposite end through the container outlet and insert the spindle into its relative hole

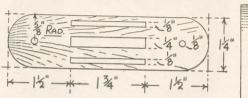


Fig. 5—The tenons in the container plate.

in the side piece, attaching the other side piece on top with glue and nails.

Before gluing the container tenons to the mortises of the plate, glasspaper the outside jointed portion of the former as neatly as possible and then do so.

## The Cam Sprocket

re Cam Sprocket

The cam part which engages with the mechansprocket is glued firmly to the right-hand ism. spindle projection, the handle being glued securely on top as shown at Figs. 1 and 8. The sprocket itself must be countersunk to suit a 4in. by 3 flat head screw, this holding same firmly in place, but with sufficient freedom to enable it to "fall" and engage easily with the cam when the handle is turned. The small washer is attached with glue to the opposite spindle projection.

In order to give a neat appearance to the cord outlet, it is a good idea to remove a large eyelet from an old boot or shoe, and-after threading the line through same—insert it well in place, using glue if found necessary.

The article is best given one coat of colouring polish as a finish, rather than painting or varnishing to match the surrounding woodwork. Before

doing so, however, attach a small in. brass ring to the line end and then wind this into the container. Complete the work by screwing the article and two cup hooks (if required) to the kitchen wall at a convenient height of eight feet or thereabouts from the floor.

For making this handy article, a parcel of birch plywood may be supplied by Hobbies Ltd., particulars and price on application.

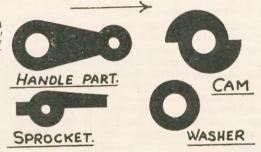


Fig. 7-Actual size of the mechanism parts.

## Specimen Case—(continued from opposite page)

The construction of the lid is clearly shown in Fig. 3. Cut off two strips 15ins. long by 14ins. wide by 3in. thick, and two strips 91ins. long and arrange for the halvings at the angles as shown by the enlarged diagram in Fig. 3.

Each end will be cut down to half its thickness

with the tenon saw and glued and screwed together, the heads of the screws being slightly countersunk and afterwards filled with plastic wood. rail to which the lid will be hinged measures 15ins. by 11ins. by 3in., and before attaching the lid to it, a chamfer must be planed along one edge so it fits close against the upright

back of the case. Before the lid and its rail are fixed, however, provide for the fixing of the glass in the frame. To the underside of the frame and mitred round the opening, are glued four thin strips of wood  $\frac{1}{2}$ in. wide and  $\frac{1}{8}$ in. thick. A projection of  $\frac{3}{16}$ in. should be allowed on each strip beyond the inner edges of the frame as shown in the upper diagram in Fig. 3, which is an enlarged sectional view through the frame and glass.

Upon the strips mentioned the glass rests, and to hold it firmly in place four lengths of quarterround beading are nailed in. Careful measurements must be taken direct from the frame before

> the beading is cut off and the mitres sawn.

> Also before the glass is bought take the measurement of theopening and allow in. off each way for clearance and fit. The inside of the case and lid will be left unpolished, of course, after being cleaned up with fine glasspaper.

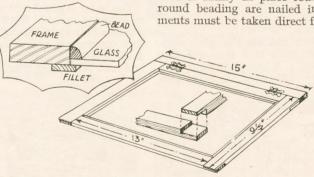


Fig. 3-The construction of the hinged lid.

A parcel of mahogany with smooth planed surfaces all ready for cutting to sizes can be bought from Hobbies for 4/2. Parcel No. T.M. 309 should be quoted when ordering.

# A SIMPLE SPECIMEN CASE

Just the thing for the nature lover to show off the leaves, eggs or butterflies, or sea-shore shells he has collected. Hobbies Ltd. supply all necessary wood for 4/2 (postage 6d.) planed ready to use.

THE Specimen Case shown in our sketch should be made in Mahogany and either french polished or rubbed up with wax and brushed. It is of useful size and a hinged lid gives easy access to the inside.

The base is formed of four 1½in. by  $\frac{3}{8}$ in. thick strips mitred together as the lower diagram in Fig. 2 shows. There are two strips 16ins. long and two 11½ins. long. Each must have the angle of 45 degrees carefully marked at the ends and cut through with a tenon saw. Or, better still, cut the mitres direct without first marking them across by using a mitre-cutting block. One of these can be bought as cheaply as 9d. from Hobbies and it will always prove useful for other jobs such as picture framing, box making, etc.

## Corner Blocks

In putting the pieces together, first lay them on a bench and see that the angles meet accurately. Then take each strip and wipe the mitres with glue and lay them again in position, testing the inside angles with a square.

The waste triangular pieces of wood cut from the ends of the strips should be glued into the corners of the frame as shown, to materially strengthen and stiffen it up.

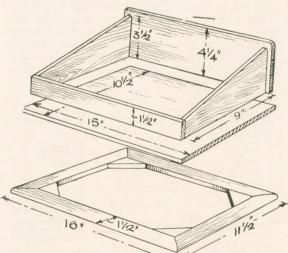


Fig. 2—The size and fitting of the parts of the base and box framework.



The top outside edges are next planed off and rounded up with rasp and glasspaper. On top of this frame is glued a floor consisting of a panel "A" of Mahogany which can be purchased planed and cut square ready for gluing down. It should be noted, however, the edges of this piece may require trimming and papering before it is glued to the frame.

The box portion of the case is shown just above the floor piece in Fig. 2. It is made up of a back measuring 15ins. by  $4\frac{1}{4}$ ins., two sides 9ins. by  $3\frac{1}{2}$ ins., and a front 14ins. by  $1\frac{3}{4}$ ins.

Wood  $\frac{1}{4}$ in, thick used for all these parts. First mark out and cut the back and round off the two top corners. Then draw lines in pencil  $\frac{1}{2}$ in, in from the ends, to indicate where the sides come.

## The Sides

Set out one side, the taper being from  $3\frac{1}{2}$ ins. at the top end to  $1\frac{3}{4}$ ins. at the front. Cut it along with the fretsaw or tenon saw and smooth up the edges. Afterwards lay it on the other side piece of mahogany, mark round and cut it out. The two sides should thus be exactly alike.

The front is a plain piece, and after it is fixed by glue and screws to the sides, the top edge is planed off to the same angle as the sides so the lid will rest evenly all along the front.

## Construction

All the parts are screwed together and further to strengthen the corners, pieces of angle fillet should be glued in. Next glue and screw the case to the floor putting some long slender screws up through the base into the sides, back and front.

(Continued on opposite page)

## CUTTING LIST MAHOGANY

MANGANY

I Piece 11½ ins. by 3 ins. by \$in. (Base).

I Piece 11½ ins. by 3 ins. by \$in. (Base).

I Panel "A" (15 ins. by 10½ ins.) \$in. (Floor).

2 Pieces 9 ins. by 4 ins. by \$in. (Sides).

I Piece 15 ins. by 2 ins. by \$in. (Back).

I Piece 15 ins. by 2 ins. by \$in. (Front).

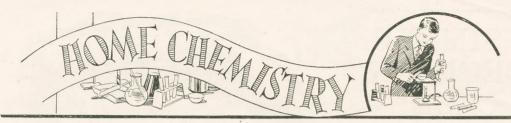
I Piece 15 ins. by 2 ins. by \$in. (Lid and rail).

I Piece 15 ins. by 2 ½ ins. by \$in. (Lid and rail).

I Piece 15 ins. by 2 ½ ins. by \$in. (Fillets).

4ft. of quarter-round Beading No. 34. \$in.

I Pair No. 5308 Hinges (1in.).

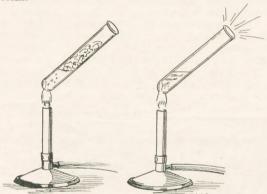


FATS AND DYES

THERE is a certain mystery about fatty substances, in fact, there is about all our food in general. Roughly speaking, food may be divided into three classes, of which fats are the first, carbohydrates the second, and proteids the third.

Fat itself is formed of carbon, hydrogen, and oxygen. There are, of course, several kinds of fat. Mutton fat or

beef fat is stearate of glyceryl, whilst olive oil is oleate of glyceryl. Plants and seeds also contain quite an appreciable proportion of fat, but this particular kind differs from animal fat in that it contains a good deal more of the substance called olein.



Butter boils quietly and produces foam, but margarine crackles and has none, as shown.

Soap is (or should be!) a familiar commodity, and it is a simple but interesting experiment to produce a little in the following manner. Pour some sodium hydroxide into a large test tube and heat it to boiling point, then drop a small piece of beef fat into it.

The fat will divide into small particles and remain suspended; this is called an emulsion. Continue to boil, and the fat will become decomposed into the three fatty acids which form it. These acids unite with the sodium of your original hydroxide and soap is produced.

## Making Soap

In a nutshell, soap is formed by boiling up fat with potash or soda, when stearate of potassium or of sodium is produced.

If you wish to make curd soap, just add salt to the liquid mass, and a curdy precipitate results.

Milk, butter, and cheese can hardly be called chemical substances, yet milk consists of minute drops of fat suspended in a solution which has acid properties. Butter is really the fat separated from milk by churning, and here's a wrinkle worth knowing—how to test a sample to prove whether it is really butter or only margarine.

That's very simple, for all you do is to place the

sample in a test tube and heat it over your Bunsen. If it is butter it will boil quietly and foam will be produced. But if it is margarine you will get

a series of loud crackles and practically no foam.

The subject of fats and oils automatically causes one's thoughts to veer round to the question of solubility. Everyone knows that oil and water won't mix, which raises the further interesting question of why some substances will dissolve, while others will not.

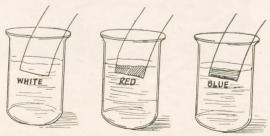
Water, in spite of its gentle character, has the remarkable power of being able to dissolve more substances than any other liquid. But when it comes to metals, well, water is useless, unless you stretch a point and say that a piece of iron left in a pool of water for a hundred years or so will eventually dissolve. In any case, that would be an incorrect statement.

## To Dissolve Metals

If you wish to dissolve metals you have to resort to your old friends, the acids. That most familiar trio, sulphuric, hydrochloric, and nitric, will dissolve practically all the metals you are likely to handle.

Put a few grains of zinc into a test tube, and pour on to them either of the first two acids. What happens? Effervesence takes place and hydrogen is given off. You may look in vain for traces of your zinc; this has become zinc sulphate or zinc chloride, according to which acid you used.

Now put some granulated tin into a wide-



From chloride of iron in water.

Sulphocyanide of potassium in water for red.

Blue from ferrocyanide of potassium in water.

necked flask and pour in some strong nitric acid that has been warmed. Dense red fumes will be given off, and your tin will remain only in the Chemistry—(continued)

form of an oxide. Or if you pour the acid on to magnesium, hydrogen will be produced; use copper, and you get nitric oxide.

In all these cases you can say that your metal has been dissolved, no matter whether any violent

chemical action takes place or not.

By the way, here is a teaser that you can try on your learned pals. Ask them to make a list of the liquids which will dissolve gold, the king of metals. The results should prove interesting, because there is only one known solvent for gold, and that is a mixture of nitric and hydrochloric acids, christened by the ancients as aqua regia.

## Melting Metal

Now, in the face of all these known facts about solvents, even your chemistry master could not, perhaps, name a metal which melts in boiling

water. So here's where you can score.

Obtain small supplies of bismuth, lead, and tin. Melt  $2\frac{1}{2}$  parts (by weight) of the lead in an old iron pot over a fire, add  $1\frac{1}{2}$  parts of tin, and finally add, very gradually by small pieces, 4 parts of bismuth. This forms into a solid mass, which is the metal you are seeking.

Put a piece of it into a receptacle of water, boil the water, and the metal will melt so long as the

water is kept at boiling point.

And if you want to have some fun with a chum—and can afford it—fashion a spoon or a rod from this metal, and ask him to stir a saucepan of boiling water over a gas ring. His astonishment, when the spoon melts in his hand, is well worth the trouble of making it.

Now let's change the subject for a moment and deal with that interesting topic of dyes and dyeing. The amateur chemist can learn sufficient about this to carry out dyeing operations in a small way, quite apart from the fascination of the experiments.

If you propose dyeing something fairly important it is only common sense to cleanse the article beforehand. This can be done quite satisfactorily by washing, but your biggest interest will be in the making up of the dyes themselves. Well, here are, briefly, the facts and formulæ that you will want to know.

To make red dye, simply prepare a strong solution of alum and logwood in boiling water. Let it cool, and articles dipped in this liquid will be dyed red.

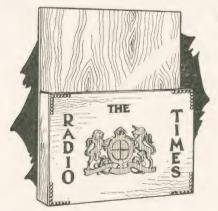
To dye yellow, make a solution of lead acetate and immerse a piece of white material in it. Have another vessel containing a solution of potassium bichromate, and dip the soaked material in this. You can control the depth of the yellow colour by the amount of potassium bichromate that you use.

A very attractive green colour results when a piece of cloth is first dipped into a solution of cobalt chloride, taken out and wrung dry, then dipped in a solution of sodium ferrocyanide.

## A Home Dye Works

And if you want to fix up a small dye works on your own, take three glass jars of water and into the first dissolve a little chloride of iron, into the second a little sulphocyanide of potassium, and into the third a small amount of ferrocyanide of potassium.

Take a piece of clean white cloth and dip it into the first glass. It will not change its colour, but take it out and wring it, then immerse it in the second glass. It will now take on a red colour, and if you take it out of this and put it into the third solution, the cloth will end up by becoming dark blue.



READERS are often asking for suggestions how to make money with their fretsaws. Why not try a "Radio Times" Holder

## A "RADIO TIMES" HOLDER

as shown here. The reader who suggested it has made a dozen and sold them at 1/6 quite easily.

The illustration is of a simple and appropriate holder for the weekly Radio Times to hang near the Radio. It was made by one of our readers, H. Abrahams of Widnes who sent the following details. Wood 3/16in. thick is used with a back 13ins. by 11ins. and a front 9ins. by 11ins. The two pieces are held apart by stripwood 9ins. long, 1in. wide and 4in. thick.

The strips were fastened to the shortest sides of the Holder with small pins, and then a piece of stripwood Hins. long nailed on to its edge at the bottom to provide the floor. To add a little ornamentation, a length of Hobbies half round beading is cut into 13 in. pieces and glued to each

corner, whilst the wording "Radio Times" can be traced from a page of that periodical and pasted on to a piece of \( \frac{1}{2} \) in. wood, to be cut out with a fretsaw.

The Hobbies Design No. 2040 of the "Royal Wedding Photo Frame" provided the design for the Coat of Arms. Cut this out in Lin. whitewood and glue it to the front between the wording.

The whole of the work can be stained and the letters and Coat of Arms picked out in gold or some bright paint to make them stand out.

Back, 1 piece wood 13ins. by 11ins.

Front, 1 piece wood 9ins. by 11ins.

Bottom and Sides, Stripwood 30ins. by lin. by \(\frac{1}{4}\)in. 1 length Hobbics \(\frac{1}{4}\)in. Ball

beading 1ft. 6ins.

## AUTOMATIC DEVELOPER FOR

ANY people do not develop their own photographs because of the bother of having to make or fit up a dark room. Such readers will be interested in the automatic photographic developing machine described in this article.

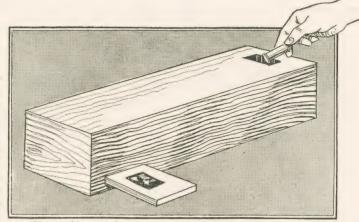
This machine, shown complete here not only develops and fixes the negative film automatically but also prints the self-toning papers. It is designed to develop No. 2

Brownie snapshots and anyone can make it who

has a few ordinary carpentry tools.

First of all make a plain four-sided box with a partition A in the centre, as shown in Fig. 1. Then cut out the five pieces of wood A, B, C, D and Get a length of strong E as shown in Fig. 2. thin wire and thread it through the holes in C and D (see sketch) and fix the two clips in the positions shown. A detail sketch of one of the clips is given in Fig. 3.

Fix the five pieces of wood together so they form a tray (see Fig. 4) and next obtain a piece of ground glass or fine quality frosted glass 313 ins. by 33 ins.



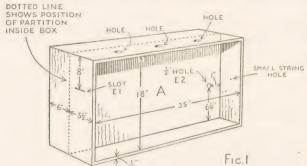
The machine with films going in one end and completed the other.

X2 Fig. 4). A space of about in should separate the tin from the edge of the tray and the tin should also incline downward at an angle of 35°

Now make a long narrow box with three compartments A, B, and C and three outlet pipes, one for each compartment, as shown in Fig. 10. That done, make two wooden trays one 35ins. long, by 3in. wide and 21ins. deep and the other 34ins. long by 3ins. wide and 3in. deep. Make a hole in the bottom of the smaller tray at one end and fix to it a rubber outlet pipe. Then fix both trays inside the casing as shown in Fig. 15. The tray with the rubber pipe is marked G and the other one M.

In the same sketch the glass-bottomed tray, which should also be fixed inside the casing, is marked J and the box with the three compartments is marked E. The part marked K is a mirror which should be fixed at an angle to reflect light on the glass bottom of: I.

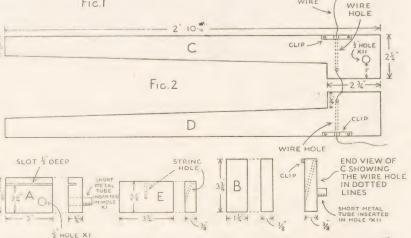
Get a piece of heavy wood 30½ ins. long by slightly less than 3ins. wide and cover one side of it with strong brown paper, using small tacks to hold the paper in position. Then treat the brown paper as described in Fig. 16. This heavy piece of wood is marked

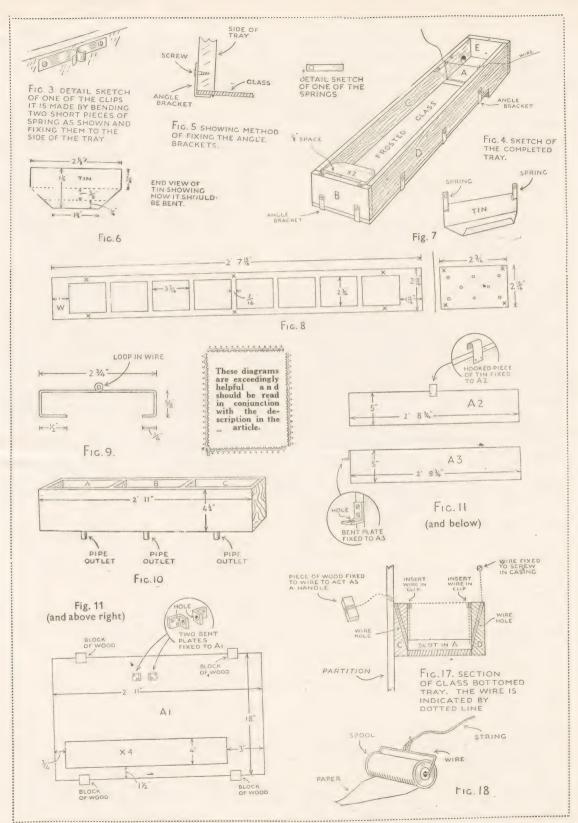


and fix it to the bottom of the tray by means of angle brackets as shown in Fig. 5.

The tray may be made watertight by sticking putty between where the wood and the glass meet and in any leaky crevices.

Cut out a piece of tin and bend it along the dotted lines (Fig. 6), solder two short pieces of spring to it (Fig. 7) and fix the springs with screws to the shallow end of the tray.





## Automatic Developer—(continued from page 586)

I in Fig. 15 and has two staples (O and R) attached to it (the side with the brown paper attached being underneath).

On the underside of G are fixed two staples (Y and P) and another two staples (X and S) are fixed to the partition. The letter H marks the position of a hole in the partition which has a loose wooden pin inserted through it (See Fig. 19).

A cord tied to () (Fig. 15) is threaded through Y and X, wound several times (not tightly) round the loose pin at H and again threaded through S and P before it is tied to R. In this way I is held suspended over J in such a way that if it were to fall

> THE BENT PIECE OF TIN ATTACHED TO A2 HOOKS ON TO A PIN INSERTED THROUGH THE HOLES IN THE TWO BENT PLATES ATTACHED TO AL

it would go inside

As shown, a cork has been inserted into each of the outlet pipes leading from E (the corks should be inserted so they will come out with only a slight pull) and each cork has a cord attaclied to it which passes round a pulley in the bottom of G and thence through a hole F. A cork has also been inserted in the outlet pipe leading from and the cord attached to it passes through the hole I.

One end of the wire attached to the glass bottomed tray (Fig. 4) should be fixed to a screw, and the other end led through a hole in the partition and a handle attached to it (Fig. 17).

Cut out the two pieces of wood, shown in Fig. 8, and also cut out ten 5/16in. squares from lin. ply and fix one in each position marked X in the sketch. Paint both pieces of wood with black enamel and lay them with the studs down inside the glass bottomed tray.

The long one should rest on the glass with the end W at the shallow end of the tray and the smaller one should rest on the piece of wood A (see Fig. 4).

To make a cover to fit over the front of the machine cut out the three pieces of wood Ar, A2, A3 (see both Figs. 11) and fix the bent plates, blocks of wood etc., in the positions indicated. A3 should be fixed by hinges to A1 as shown in

Fig. 13 and A2 should simply be attached to A1 by means of two loose cords EM and NF.

## How it Works

A view of the back of the machine is given in

The parts lettered R2, R3, R4, R5, R6, R7, R8 and R9 are pulleys fixed to the roof of the casing, whilst E, S, Q, R, T, V, U and W are empty tin cans; all of which, except E, are attached to M by means of hooks and eyes.

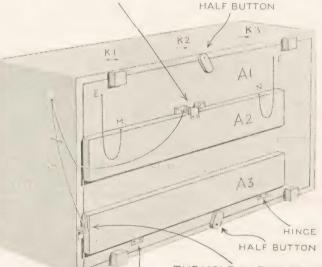
They are all made to leak, some slowly and others

more quickly.

For instance, E must empty in II minutes; S in 7½ minutes; R in 9 minutes; T in 13 minutes; Q in 33½ minutes; V in 35 minutes; U in 8 hours 35 minutes and W

from 9 to 10 hours. The letters H, F, L and Z are holes in the wood and K, D, I, J, O, B and C are weights.

A piece of wood (X) is fixed in position so the bottom of the casing forms a watertight tray. The rubber pipe is attached to the hole XII in the glass-bottomed tray which is on the other side of the partition (see Fig. 2). Notice carefully the cords which connect the cans, the pulleys, the weights and the holes, etc



HINGE

Fig. 12

THE HOLE IN THE BENT PLATE ATTACHED TO A3 FITS OVER THE HOLE IN THE BENT PLATE ATTACHED TO THE CASING & A PIN IS INSERTED THROUGH BOTH HOLES

Returning to Fig. 15, the cords which are attached to the corks in the three outlet pipes in E are the same cords as the ones that emerge from F<sub>4</sub>(Fig. 14) and are connected with the weights I, I and O.

The cord which leads from A12 to H (Fig. 14) passes round a pulley (Fig. 19) and is attached to a wooden pin inserted in a hole in the partition at the position marked H. (Fig. 15).

In Fig. 12 the cord which emerges from the hole Z and is connected with the pin supporting A2, is the same cord as the one that passes through Z (Fig. 14) and is attached to C. Likewise in Fig. 12 the other cord which emerges from Z and is connected with the pin which holds A3 closed, is the same cord as the one that passes through Z (Fig. 14) and is attached to B.

(To be Continued)

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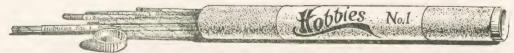
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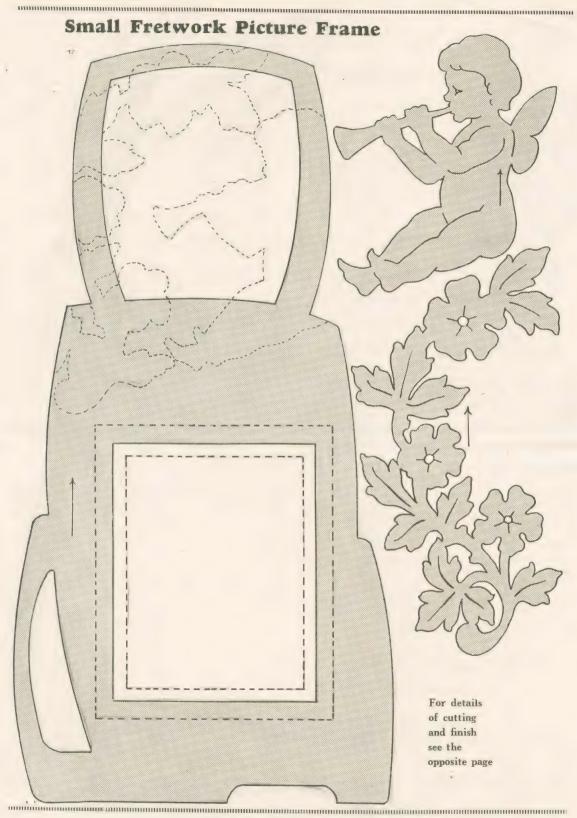
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FRETSAWS





# FRETWORK FRAME FOR A HOLIDAY SNAP

THE patterns shown on opposite page are for making a simple little fretwork picture frame suitable for holding one of those holiday snaps which came out so well. The space available is zins. wide and 2\sum\_{10}^{2} ins. high, which will take any normal photograph.

The illustration here shows the finished piece of work which is cut out

from any ordinary fretwood. The main back which contains the actual photograph, is cut from 3/16in. wood and should preferably be of some dark material. The overlays—comprising the flower pattern and the heraldic figure—are cut from §in. material which would look best in a white wood or something to contrast sharply with the background.

## Outstanding Overlays

These overlays do not entirely lie on the back, but overlap the edges in a manner which makes the frame all the more striking. A piece of glass is supplied by Hobbies Ltd., the size required for the opening shown, and it is held in place by a narrow rim of wood also cut in \{\frac{1}{2}\text{in.}\text{ material.}\}

There is no pattern shown for this rim, but it

can be easily marked off from the two sets of dotted lines on the design of the back. The outer edge of the rim is  $2\frac{1}{2}$ ins. wide and 3ins. high, whilst the inner edge is  $1\frac{7}{8}$ ins. wide and  $2\frac{3}{8}$ ins. high.

When cut, this rim is glued in place so it overlaps the hole in the back equally all round. Then put in the glass, followed by the picture and the piece of backing. This backing can be either a piece of thin wood or cardboard, or thin folded blotting paper. The whole lot is held in place by gluing brown paper over the back strongly.

So far as the overlays are concerned, a good idea is to cut them out in ivorine or xylonite, or some of the other fancy materials like celluloid. The cutting can be done with a metal fretsaw blade, and care must be taken not to break off any of the delicate parts projecting in and around the patterns.

Clean up the work when finished, and then glue the two overlays on in the position indicated by the dotted lines. These lines, of course, will not be seen after the wood has been cleaned up, but some idea of their position should be made before the glasspapering is undertaken. A pin hole can easily be pricked through the pattern into the back so it will be seen after cleaning.

In gluing these pieces down, just keep the adhesive thin on the back and only apply it where the overlays will actually lie. Rub it over the surface with the tip of the finger, rather than put it on with a brush. Remember, it is not the amount of glue which you put on, but rather how much it is rubbed into the grain of the wood to provide a thin film which makes the grip on to the adjoining material.

As shown on the pattern, the top of the back is open, but a suitable and striking background can be formed by pasting a piece of material over this opening. Cut it to the shape of the outside edge of the work, and glue it tightly across the aperture. This material can be coloured linen or fancy paper such as wrapped round chocolates or even a good small pattern wallpaper.

The photograph frame, of course, is really made to stand, and the easiest way to do this is to fix on one of Hobbies simple wire struts behind it. The No. 6186 is a suitable size. It is fixed with four short screws just the right height to allow the

frame to slope backwards.

To get this measurement right, shut the strut down and get the lower edge level with the bottom.

## OUR TREES AND THEIR USES

EVERYONE knows the seeds ouble "keyed" winged things which twirl in the air in winter. It is a beautiful tree with very thick, heavy foliage, and the tough timber is used for mangle rollers,

wooden cups and bowls, butter pats, etc. Many furniture manufacturers use the wood in a raw state for cabinets and cupboards. It takes stain easily, producing a beautifully grained surface.





## Taper Boilers

WHY is an elephant when it swims?" There is no need to be caught out when anyone asks you that question! For the sure answer is, "Because For the sure answer is, "Because the bigger the splasher!" Likewise, there is a very precise answer to the question of "Why is a boiler when it tapers?" It is, simply, "Because the sloper the steamer!"

And now we're going to see why!

Many readers will have noticed that all new L.M.S. engines have boilers which are smaller in diameter at the front than at the rear-tapered, or coned, boilers. This development is not surprising, since the present Chief Mechanical Engineer of the L.M.S.R., Mr. W. A. Stanier, is an ex Great Western man, and the taper boiler has long been law on the G.W.R.

With more enthusiasm than knowledge, a small boy once suggested to the writer of these notes that the point of a taper boiler lay in the fact that it "saved metal." This, however, is absurd. A taper boiler may be smaller at the front than a parallelsided one, but it is correspondingly larger at the rear, so that the amount of material used in its make-up remains unchanged.

No, here is the real advantage. The greatest heat in every locomotive is generated at the rear of the boiler, which is the fire-box end, and the greater the proportion of boiler - water which can be ac-

cumulated at the fire-box end, the greater becomes the evaporative, or steaming, capacity of the engine. It is just this greater steaming capacity that the taper boiler achieves.

Among the lesser advantages of the taper boiler may be mentioned the lengthened chimney, made possible by the lower line of the smokebox. This gives the smoke and steam a chance to rise clear of the eddy currents set up by the

boiler in motion, which make a strong bid to draw the smoke cloud down in front of the cab windows. It is largely this which enables the G.W.R. to dispense with smoke-deflecting screens.

It is unfortunate that taper boilers usually make for ugliness. If, however, we were to complain to Mr. Stanier about the ugly top-line of his 4-6-0 engine "Silver Jubilee," he would probably tell us that he designs his locomotives as instruments of utility, and not as ornaments!

## Farewell!

WITH the close of the summer season, the wellknown Lynton & Barnstaple Railway, the little 1st. 11½in. gauge line controlled by the Southern, is to cease running. When Lynton and Lynmouth sent a delegation to the S.R. at Barnstaple, to urge the continuance of the railway, it was rather tactless of all but one of the delegates to travel by motor car?

## Congratulations!

N August 31st the Great Western Railway became 100 years old. Its Centenary year programme has been the most

## A Word in Apology

SOME readers may have been led astray by the unfortunate misprint which occurred in our notes of July 20th, and on this account some apology is due. The speed-test formula for model trains should have read S=240 and not S=240T.

## Wheel Spin Cure

DO any of your model engines fall short of their full power at starting, through wheel-slipping? Electric models are sometimes so light, in proportion to their power, that they actually jump the rails at starting. It is just this trouble that we are going to cure in our next notes!

## Tender Topics

MODEL-MAKING firms give far too little attention to the matter of coal bunkers in tenders. Very often coal and bunker are completely ignored, and an ugly flat top to the tender is allowed to appear. This is surely worth remedying.

The difficulty is overcome by gluing into position two pieces of cardboard, painted black, and rounded off at the tops, to represent the fore and aft walls of the coal bunker.

A look at the tender of the "Silver Jubilee," in the illustration, will show the style. The bunker space so formed is best filled with real coal, or rather slack, put through a sieve

High Pressure.

of appropriate mesh. A little dexterious handling of a tube of glue will bind the small pieces of coal to one another and to the sides of the bunker, so a spill is averted in the event of a derailment.

The coal should be piled high above the sides of the tender, as on the real railways. Practice has shown that this realistic addition to the tender transforms the appearance of a model engine.

expresses covering 1,362 miles at average speeds of 60 to 71.3 m.p.h. on week-days. The "Cheltenham Flyer" recently covered 171 miles at an average speed of 96 m.p.h., with 4-6-0 No. 5037, "Monmouth Castle,"

shadowed by speed developments on foot.

[Photo by courtesy L.M.S. The L.M.S. Railway taper-boilered Express engine " Silver Jubilee " ambitious in its history, with 15

> busy making up 5 mins. late start from Swindon. The fame of the "Flyer" may shortly be over-

# A MEAT SAFE & VEGETABLE HOLDER

THE accompanying illustration indicates a most useful article in the form of a combined meat safe and vegetable stand. The sides for the stand are made in wood 3 in thick and cut to

the details indicated in Fig. 1.

First cut the wood 4ft. long by 17ins. wide, and then cut the shape in the bottom edge to form the feet for the stand. Take 3ins. from each bottom corner as shown, and then measure 6ins. up and 6ins. from each side and mark off the tapered lines which will give the shape of the piece to be cut out. Cut the opening in the top end by first marking 2ins. on each side and 15ins. down as shown, and then cut the ends half lap 2ins. by \( \frac{3}{2} \) in. as shown by the side view in Fig. 1.

## Mark Positions

Now mark a centre line up the wood, and then mark off the positions for the vegetable stand shelves and the bottom of the meat safe. These positions are all clearly indicated by the dotted lines in Fig. 1 and the measurements indicate the top surface of the safe bottom, and the slanting lines the top surface of the battens for the shelves.

Continue with the sides by cutting two pieces of wood 2ins. by 3in. by 17ins. long, and half lap the

15"

15"

15"

15"

17"

12"

12"

12"

13"

14-0"

1XI" Strips

15"

Fig. 1.—The side details



ends 2ins. by \$\frac{3}{8}\$in. and then fix them in position on the ends of the sides.

Now cut two pieces of fine mesh zinc gauze 14ins. square, and tack



them over the opening thus formed in the sides as shown in Fig. 2. Fix pieces of rin. by rin. stripwood in positions already marked on the inner faces of each side (see Fig. 2) and 'a piece along the same face for the bottom of the meat safe.

Next we can cut a piece of wood ½in. thick, ift. roins. long by 17ins. for the bottom of the safe, and this is then fixed in place on the battens between the two sides. Continue to build up the article by cutting the shelves for the vegetables from ½in. wood ift. roins. long, and fix them in position on the battens.

The Top and Door

The top is made in  $\frac{1}{2}$ in, wood 2ft. 2ins. by 17ins.,

fixed in position with a few nails.

Make two frames from wood 3in. thick to the size indicated in Fig. 3, one being required for the door of the safe and one for the back. Half lap the ends of the pieces for the frame as shown, to add to the strength. The frame for the back of the safe should be made a good fit in the opening, and after fixing a piece of zinc gauze the whole thing is placed in position and fixed with nails or small screws.

The door frame is likewise covered with zinc gauze on the inner side and hinged in position on

in position on the front of the safe by means of two small hinges. A small catch and knob are fixed on the safe door, and the whole thing is painted or stained as desired.

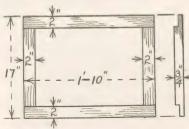


Fig. 3.—Details of the door frame

# READERS CONTROL SNAPS



THIS "Empress of Britain" has nearly 2,000 windows, doors and portholes, and is correct even to the tiny 1/16in. wide ladders running up the funnel. Stairs between decks were made of matchbox wood, and the whole thing took up evenings for about five months to complete. It is 30ins. long and driven by a Hobbies marine engine unit. This splendid model was the first attempt at shipbuilding made by W. E. Canning of Peckham Rye, London, who has made a wonderful job although not a mechanic by profession.

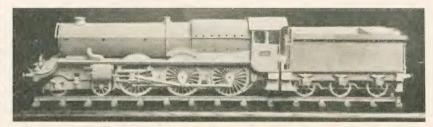
L OOK at the fine model of the wonderful Dornier Flying Boat D.O.X. It looks the real thing, doesn't it? This is one of many models made by IJames McClintock of Belfast, amongst which are the Moth Aeroplane, the Schneider Record Plane and Frank Hawk's Sky Chief.





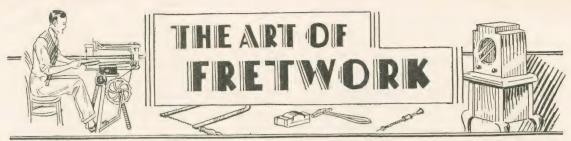
THE realistic locomotive on the left was made from Design No. 193 Special by Edwin Knight, of Dundee. It is cut from copper or wood covered with copper, with the fittings in brass. The tender has coal in it, the fireman is leaning out of his cab, and a proper permanent way has been added for further realism. There are about 230 screwnails in the model.

THE picture below is the England-Australia air race winner, made by Jas. McClintock and mentioned above. The wing space is 2ft. and the machine is fitted with a landing light operated from a switch in the cockpit.





THE locomotive is the G.W.R. King George V and is built to scale  $\frac{3}{6}$  in. to Ift. The body is built in plywood on a framework with funnel, buffers, etc., cut from the solid. Inside the cab are regulator, steam gauge and pipes, fire door and seats, whilst the tender is also properly finished. This fine model was made by C. F. Hallett of Dorchester, whose only tools were a fretsaw, small files, glasspaper and the inevitable pocket knife.



T is, undoubtedly, the ambition of every keen worker to be the possessor of a machine, and in view of the very large number who are already possessors, a chapter on the subject would not be out of place. The fretmachine, of course, has a great number of advantages over the handsaw.

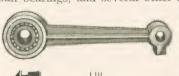
First and foremost is the fact that it leaves both hands free to operate the work. The process is actually the reverse to the handframe. In the use of that, the sawblade moves through the wood. With the machine, the saw does not move forward at all, but the work is pressed up to it. The wood is held down to the table with both hands, and can naturally be turned and twisted with much more ease.

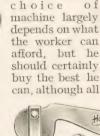
The sawblade, too, faces the worker and the wood is pressed up to it, whereas in the handframe the sawblade faces away from the worker, and cuts into the wood.

## Choice of Machines

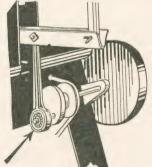
All machines work on the same principle, and there are several all built by Hobbies Ltd. from which to choose. The Gem is the cheapest of them all, and next to it comes the A1. The latter is an exceedingly popular machine, being heavily built, free from vibration and with strong wooden arms trussed up at the back to keep the proper tension on the sawblade.

A still better machine is the Triumph, which is exceedingly sweet running because it is fitted with ball bearings, and several other improvements.





The actual



Above is a ball bearing accessory with a detail below showing it in use



How the lever is fixed when in use, with a dust blower in place under the arm

# A CHAPTER ON FRETMACHINES

are exceedingly good value. Each has its individual points, and further particulars with illustrated leaflets can be obtained from Hobbies Ltd., free.

The machines are supplied to workers in the British Isles, in a crate ready to use, but those living abroad receive them stripped. That is, the machine is taken to pieces and packed in a very small compass in a suitable case. This reduces considerably the shipping fees, etc., but the matter of assembly is quite straightforward because clearly written instructions are given as to the work involved. Each part is numbered and illustrated, so one can go ahead right away in putting the machine together again.

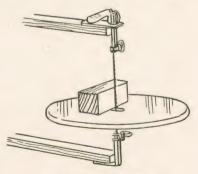
## Test the Sawblade

It may be that when the machine first arrives, the small cramps holding the sawblade shackles to the arms, have become slightly pushed back. This will cause the blade to run out of true. A simple test should be made before you first undertake any work.

Stand a piece of wood about III. thick behind the blade when it is at the lowest point of its stroke. Let the wood just touch, and then, by hand, turn the wheel so the blade comes upwards. It should, if fitted correctly, touch the block of wood at the top and bottom of its stroke, leaving it slightly between.

## To Adjust

If, however, it touches the block at the top of the stroke and not at the bottom, the cramp



Put a block behind the saw to test if running true.

## Art of Fretwork-(continued)

holding it to the arm must be moved slightly backwards. Unfasten the nut with a spanner, and gently tap the holding clamp back. Tighten the nut temporarily, and test the blade out again against its piece of wood. If it is now correct,

tighten the nut up finally.

The same remarks apply to any side play which the saw may have. Put the block of wood to the sawblade again, this time at the side. Turn the machine by hand, and see that the blade travels up and down parallel with the side of the piece of wood. If it does not, the top or bottom clamp fixed to the arm must be pressed slightly to the left or right, as required, before being tightened up again.

## Learn to Treadle

This is one of the essential points in the new machine. Several workers overlook the point, and

then write in to say that the machine is not running true. It is a simple adjustment, and once made, no further attention should

be required.

When one first has the machine of course, the operation of treadling is a little awkward, but it is surprising how soon one gets over this, and can work the saw at a very high speed. Both feet should be placed flat on the treadle; plate, although some workers prefer to have just the toe of the left foot at the bottom left-hand edge. Sit straight to the machine, and get a comfortable position before starting.

## Control the Saw

Do not attempt at first to work up a high speed, but rather go slowly and control the work on to the saw properly. If you have been used to a handframe you will be surprised at the rate of cutting, and at first the work is rather apt to run away with you.

A machine with side wings for large work It is essential, too, to practice turning at various angles, and on curved lines, and the simple exercises shown earlier in this series will do well to follow on the machine.

The saw is fixed in clamps generally like those of the lever handframe explained earlier, and the tension is obtained by the special Hobbies lever. This is illustrated here in the correct position when the sawblade is tightened up.

When the machine arrives it may be the reverse way round, but it is a simple matter to lift it slightly in the square socket and turn it round so it can be operated correctly. The lever, of course, is thrown forward to allow the sawblade to be inserted, and then turned back to the position shown, for tightening up.

The illustration also shows a useful accessory which can be obtained and easily fitted by the worker. One finds the dust accumulating round the cutting line when working at speed, and the worker usually has to blow this away to see where he is going. This little accessory does away with the trouble, because it is an automatic blower which is fixed to the front underside of the arm as shown.

## A Dust Blower

The up and down action of the arm opens and closes the blower like a bellows, so that air is forced out through a hole directed on to the cutting line. Thus the saw-dust is blown away at each stroke when one is treadling fairly quickly.

When the machine is new, too, it will naturally work a little stiffly and, like a motor car, must be "run in" steadily at first. See the machine is

clean and free from dust.

## Oil Moving Parts

It is a good plan before beginning work to give it an oiling. This does not mean that the whole thing should be flooded all over, but merely that a suitable lubrication should be added to moving and running parts. A touch of oil can also be added occasionally, but not too frequently. For instance, the large wheel bearing the belt should be oiled through a hole which will be found in the hub.

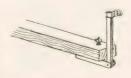
The bottom end of the wooden rod should also be given a touch of oil. The spindle which holds the small balance wheel under the table needs an occasional drop, as well as the short spindle which works on the eccentric under the lower arm. The arms themselves should not need any oiling, because they work on a special knife-edge washer, which reduces friction to a minimum. See that no oil gets on the leather



This belt, by the way, may become loose after a considerable amount of usage. It should then be taken off, and the little metal clip holding the two ends together, taken out. About in. of the belt itself should be cut away, and then the two ends clipped together again.

Put the belt over the back wheel first, then carry it forward to the small spindle wheel at the front, gradually working it over this by turning the wheel by hand.

(To be continued).



The underarm adjustment of the saw clamp

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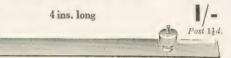
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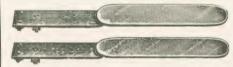
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The small "to sell" or "wanted" announcements appearing below are accepted from readers who want to sell anything except fretwork goods, or from usual advertisers of bargains of interest. The advertisements are inserted at the rate of 2d. per word. Name and address are counted, but initials or groups, such as E.P.S. or £1/11/6 are accepted as one word. Postal Orders and Stamps must accompany the order. We cannot guarantee any date for these to appear, but they will be inserted in the earliest issue.

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BAND GUIDE FREE. Drums, Flutes, Bugles.— "Potters," 36 West Street, London, W.C.2.

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# SOME NEW ISSUES

IT is, perhaps, rather more fortunate than otherwise that there should not be too many new issues to talk about this week. Fortunate for two reasons. First, so readers may have a little time in which to get their breath after all the Jubilee issues which have only just appeared. There has been such a large demand for these sets that many dealers have almost had to call a halt and ask for time in which to deliver the innumerable orders. Quite a number have, by now, advanced



Do you know this " Villa ? "

the prices quoted when the stamps first appeared.

The other reason is that it has been holiday time for most of us and the lighter evenings have kept collectors out of doors longer, so less time has been available for the mounting and studying stamps.

Some time ago readers were asked to help with the design of a stamp—the 'Garuda Bird' of Siam—and a very full and interesting reply was received. Again we ask assistance and feel sure some will be able to help us.

Rather unexpectedly Brazil has issued two stamps commemorating the four hundredth anniversary of the foundation of Pernambuco 1535. The design of the stamp (which is illustrated) is surmounted by a scroll bearing the words "Villa de Igarassy." Now the question is—To what do these words refer? The writer can find no reference anywhere to Igarassy. Can any reader help?

No doubt someone knows to what it refers and if they will be so good as to hand the information on, then a full explanation shall be given in these columns.

One of the great charms of the hobby of philately is that those who know a thing are always ready to help others. If you meet a philatelist who is a little more advanced than yourself you may be sure that you can obtain information from him. In some hobbies you find that this information is withheld.

TWO interesting views are depicted on the new Iceland stamps, views which remind one of the physiography of the country. One is a picture of Hecla, one of the twenty or so volcanoes which have been active within historic times. The other shows a picture





Two views from Iceland

of the Dynjandi falls, and this stamp is curiously similar to one of the "National Parks" issue of the United States of America. We do not often in these days see an embossed stamp, but one has just been issued by Portugal in connection with the Portuguese

Philatelic Exhibition. It is a 5 reis value, in red, with a tablet at the bottom showing the reason for its issue. The date 1853 refers to the date of the death of Queen Maria whose portrait is embossed, and the figure 40 shows the premium charged.



A double stamp from Portugal

The type of this stamp is very like the first issues of Portugal, except, of course, the tablet was missing, the earlier stamps were imperforate and the 5 reis value was yellow brown in colour. The date of this early issue was 1853.

Possibly some readers may have noticed in the Daily Press a paragraph relating to the retirement of the Court Postmaster, Captain F. A. Mason. Captain Mason was in charge of the King's post office at Buckingham Palace, Windsor Castle, Sandringham, Balmoral, and, in fact, wherever the King has been in residence. His last duties were on board the Royal yacht Victoria and Albert at Cowes. On his retirement he was invested with the insignia of a member of the Royal Victorian Order.

## - NATURE NOTES -

## Red Admiral's-Living Flowers

WHEN butterflies are in love, and dance in the sunlit summer zephyrs, they look all the world like a bunch of flowers in the wind—especially sweet-peas. The variation of butterfly colours is remarkable.

None however, can out-rival the Red Admiral, with its rich reds, orange, blue, pink and white.

One has to advance cautiously to admire its beauty, for, at the least noticeable sign of approach,

the Admiral's wings jump up, to make it hardly conspicuous, with its drab dark grey colour of the under parts of the wings only showing on the closed wings.

Closed up like this, it looks exactly like a faded leaf, which serves as camouflage and protection against its enemies.

It is really remarkable that such a dainty ornament should battle its way over the North Sea, but so it does, although many hibernate here, One often sees small Red Admirals about in days of early spring.

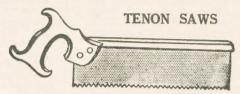


# PICTURE FRAMING TOOLS

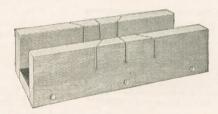
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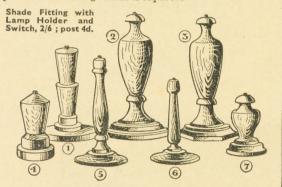
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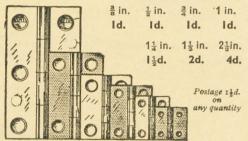
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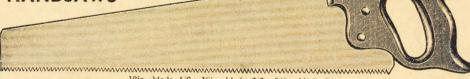
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